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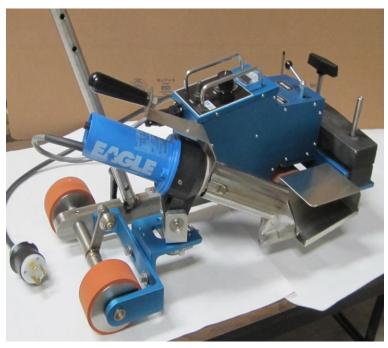
OPERATING INSTRUCTIONS FOR THE EAGLE TALON 4000 HOT-AIR WELDING TOOL

CONGRATULATIONS! You have purchased an Eagle, a tool that is designed and manufactured to assist you with a quality seam weld. NOTE: The Winston Group does not warrant seam performance. We supply a tool which provides heat, speed, and pressure. You, as the operator, select the correct combination of these three components and, like all tools, the most important factor to a quality seam is your skill and experience in setting up and using the Eagle.

 TABLE OF CONTENTS I.Unpacking, Assembly and Connection . 2,3,4,5 A. Unpacking B. Electrical Power Requirements C. Plug Connection D. Adding the Weight Kit and Checking the Nozzle E. Checking the Control Box Plugs F. Threading the Handle II.Operation	
 A. Unpacking B. Electrical Power Requirements C. Plug Connection D. Adding the Weight Kit and Checking the Nozzle E. Checking the Control Box Plugs F. Threading the Handle II.Operation	TABLE OF CONTENTS
F. Threading the Handle II.Operation	 A. Unpacking B. Electrical Power Requirements C. Plug Connection D. Adding the Weight Kit and Checking the Nozzle
 A. Positioning of the Eagle Welder B. Master Switch and Control Settings C. Seam Start-Up, Window of Weld D. Seam Verification E. Shutting Down the Welder III. General Safety Information 8 IV. Maintenance 9,10 A. Heating Element Replacement 	5 5
C. Cleaning D. Blower Motor Brush Replacement E. Replacement of Screen V.Troubleshooting tips	 A. Positioning of the Eagle Welder B. Master Switch and Control Settings C. Seam Start-Up, Window of Weld D. Seam Verification E. Shutting Down the Welder III. General Safety Information 8 IV. Maintenance 9,10 A. Heating Element Replacement B. Lubrication C. Cleaning D. Blower Motor Brush Replacement E. Replacement of Screen V.Troubleshooting tips

READ THESE INSTRUCTIONS. Any new tool requires familiarity. Take fifteen minutes of time to get acquainted with your purchase. These instructions are intended to guide you through connection, operation, trouble shooting, and maintenance.

If you have any questions or problems in start-up, give us a call in Illinois number at 1-630-231-0419



EAGLE TALON 4000

I. UNPACKING, ASSEMBLY AND CONNECTION

A. UNPACKING.

Your new TALON 4000 Hot Air Welder is delivered to you in a sturdy, reusable polymer tool box. The custom designed foam base and spacers assure that your machine is protected and arrives ready to assemble and use.

Remove the handle and the two vertical foam spacers by lifting them straight up. Remove the machine by lifting it straight up and out and set it on a horizontal surface. The 2 additional 10 lb. weights are packed in cut-outs under the machine with foam covers on top.

Remove the foam covers from the weights and place them into the cut-outs for reuse after removing the weights. Return all of the foam pieces to the box for later use during transportation and storage.

The only assembly required is to slip the handle over the tee handle pin on the frame and tighten it down with the safety adjustable handle, and attach an appropriate twist-lock plug to the end of the cord as described below.

B. ELECTRICAL POWER REQUIREMENTS.

(CAUTION): You Are Working with High Voltage Equipment . Death or Serious Injury May Occur During or After Equipment Connection. Utilize a Qualified Electrician.

Rating: 230VAC at 20 AMP The Eagle will operate within a range of 200VAC to 240VAC. Checking the voltage at the point of unit plug-in is critical to the performance of your welder. You can perform the voltage check with built in voltmeter.

Generators: 7,500 Watt Portable Generators should be used as a power source for each Eagle Talon automatic unit in use. Building electrical outlets are a poor source of voltage because they are too unpredictable. Even when they are dedicated circuits, power spikes and drops can occur, resulting in sub-standard equipment operation. A 7,500 Watt capacity for the generator provides a measure of protection against insufficient voltage. Remember, the Eagle utilizes 4,200 Watts so the gauge and length of your extension cord will affect the wattage requirement.

Extension Cords: *Extension cord should be at least 10 Gauge, 3 wire, grounded cable.* Do not splice lengths of cable together and do not use cables with damaged insulation. This is a serious safety hazard, and can cause a poor connection, resulting in sub-standard machine performance. Some temperature rise on the cord is normal while the welder is operating because of the heavy current conduction. Uncoil the cable if possible to let the cable cool off. Hot cable could cause safety hazard and poor performance.

Keep in mind that a good cable is as important as the generator for the best performance of welder

Maximum Extension Cord Lenghts									
Voltage @ power source	10 AWG 3Wire	12 AWG 3Wire							
208VAC	100 Feet	50 Feet							
220VAC	200 Feet	100 Feet							
230VAC	300 Feet	200 Feet							
240VAC	400 Feet	300 Feet							

C. PLUG CONNECTION.

A Three-prong Twist Lock plug with a rating of 30 Amps and 250VAC is required. Because there are numerous plug configurations, the Eagle is shipped without a plug. A plug with a rating of **30 Amps and 250VAC** must be purchased and properly installed. The purchased plug must fit the generator outlet.

The white and black wires from the cord set of the welder must be connected to the appropriate "X" and "Y" terminals in the plug to obtain the proper voltage. The green wire must be connected to the ground terminal of the purchased plug.

D. ADDING THE WEIGHT KIT, AND CHECKING THE NOZZLE.

If recommended by the membrane manufacturer, add the 20 pound weight kit. Most membrane manufacturers require the weights for welding. The amount of weight is a function of the type of membrane, the type of insulation material and its thickness.

Weight Kit:To add the weight kit, simply slide the two weights over the preinstalled pins on the platform over the pressure wheel. A third 10 pound weight may be added if required.

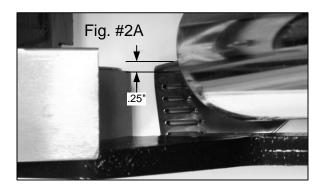


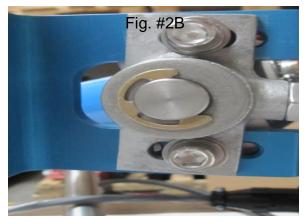
Adjust Chain Tension: To adjust the chain tension, simply loosen the bolts and move the assembly until the chain is tight.



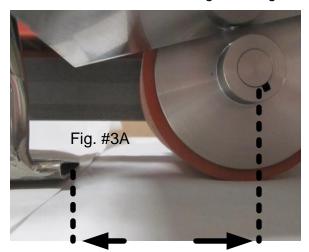
Fig. #1B

Welding Nozzle Alignment: Check the alignment of the welding nozzle to the compression wheel as shown in Fig. #2A. The inside edge of the compression wheel should be in line with the inside edge of the throat of the welding nozzle as shown. Proper alignment of the welding nozzle to the compression wheel is accomplished by adjusting the two bolts on the underside of the unit. Fig. #2B.

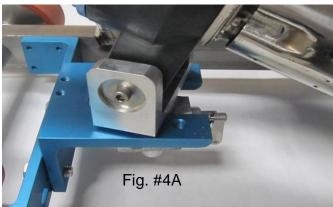


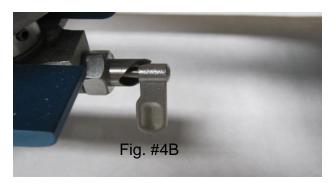


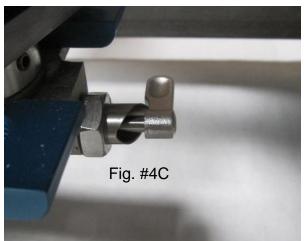
Checking the Compression Wheel: Check the distance between the vertical centerline of the compression roller and the tip of the nozzle. The distance should normally be 21/4"-21/2" (55-60mm) from the centerline of the roller. Fig. #2B, Fig. #2C.



E. Gimbal Mount: One of the patented features of this welder is the Gimbal Mount for the welding nozzle assembly. It allows the operator to "SNAP the welding nozzle in and out of the membrane overlap with a "SNAP" of the wrist. The nozzle may be locked into position by rotating the indexing plunger (Figure 4B & 4C). This keeps the nozzle fixed in position underneath the sheet. When the operator wishes to disengage the nozzle, he simply flips the indexing plunger 90 degrees. The nozzle is now free to rotate out of the weld and into the rest position in the splatter shield.







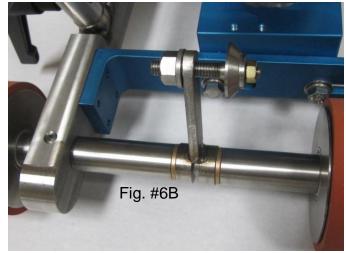
F. Heat Gun Assembly Adjustment: The heat gun assembly can be adjusted laterally by loosening the two bolts as shown below. This allows the operator to adjust the heat gun nozzle to be in alignment with the compression wheel.



G. Guide Wheel Adjustment: The guide wheel can be adjusted so the disk wheel is in line with the edge of the welded sheet. One simply loosens the nut on the left and threads the bolt to the desired position. The guide wheel may also be elevated for re-positioning as show below.



Guide Wheel in Down Position

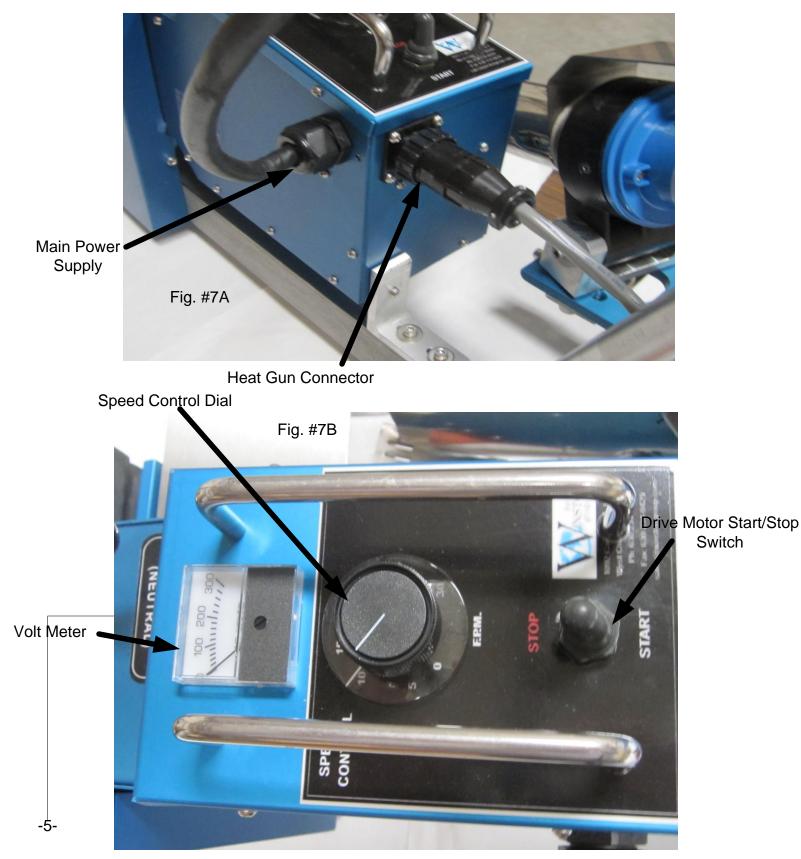


Guide Wheel in Up Position

Checking The Control Box Plugs

Each connector is "keyed" or "indexed" for proper alignment when attached.

The drive motor plug should be securely connected to the lower outlet on the left side of the control box.



F. MOUNTING THE HANDLE.

Position the handle over the tee handle pin aligning the holes. Then thread the safety adjustable handle until firmly seated.



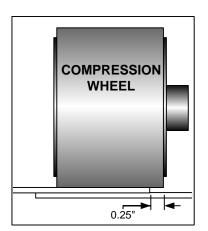
II. OPERATION

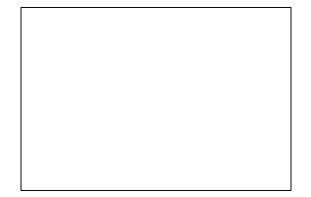
A. POSITIONING OF WELDER

Position the unit so that the front compression wheel is sitting entirely on the top of the membrane, approximately '/4" over the edge of the seam. (See Fig. #4).

The unit should be "squared up" so that it will run parallel to the seam. It automatically runs along the lap of the seam.

With a wrench, adjust the tracking guide Part# 8605 in the back of the welder to assist in maintaining a parallel position down the length of the seam. When not in use, make sure that heat gun shoe is resting on the metal resting plate, which protects the pressure roller from burns.





C. SEAM STARTUP, WINDOW OF WELD.

With the unit up to set temperature put the gear arm in to "DRIVE" (See Fig. #9A), turn the drive motor switch to "START" (See Fig. #9A), then position the nozzle tip into the membrane seam and the unit will begin to drive itself.

The operator must assist the welder, guiding it down the length of the seam. Since the operator is walking **BACKWARDS** on the substrate, **CAUTION MUST BE TAKEN AT ALL TIMES** for his own safety.



Fia. #9A





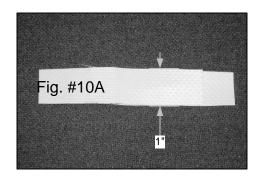
The Winston Group does not warrant seam performance. Only you can control and verify a quality seam. The operator's selection of speed, temperature, and pressure (weight kit) will vary with the type of membrane, its color, the substrate, and the conditions of the jobsite. In addition, your membrane manufacturer will provide you with a correct temperature and speed guidelines. In the selection of temperature and speed, the experience of the operator and the advice of the membrane manufacturer are the primary sources of information. Alwavs conduct test welds to determine the required settings for the membrane.

REPRESENTATIVE CONTROL SETTING FOR VARIOUS MATERIALS *									
Material Heat Setting Speed Weight (F°) (FPM) (Lb)									
APP(Modified Bit.)	1100-1200	8-12	0-30						
SBS Modified Bit.)	1100-1200	8-12	0-30						

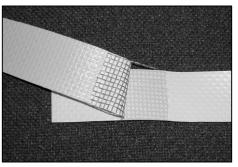
*The values shown are representative for "normal" ambient weather conditions and provided only as a starting point for test welding. The Winston Group does not warranty the weldability and seam strength of any material. The end user must conduct test welding to determine actual control settings.

D. SEAM VERIFICATION.

At the beginning of a day's seam welding, the operator of the unit must always perform destructive seam analysis to make sure that he has selected the optimum mix of temperature, speed and compression for his welder, and the particular membrane. (See Fig. #10A).



Cutting out a 1" by a 6" cross section of the seam and performing a peel of the seam sample should result in the destruction of either the bottom surface of the top membrane or the top surface of the bottom membrane. Where the membrane is reinforced, there should be separation of the weld down to the scrim reinforcement. (See Fig. #10)





If you have concerns about performance of the results see section V. TROUBLESHOOTING TIPS

This seam analysis should be performed at the beginning of a day's production, and at any significant change in operating environment, such as:

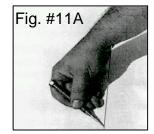
- A ten degree (F) change in ambient temperature.
- A significant change in cloud coverage.
- A moderate change in wind conditions (10MPH).
- A moderate change in humidity (10%).
- A noticeable change in the speed of the drive (indicating a significant change in voltage).
- Movement from a major shaded area to amajor sunny area, or vice versa.
- Weight change (adding or taking off weights).

The operator should select a mix of speed, weight and temperature that is conservative, that is, he should never run the welder at the "high edge" of welding. There should be a minimum of a 20% margin of safety against peak speed and temperature mix.

The operator should be cautious of poor welds where there is a change in plane of the substrate surface. For example, where there is a seam along the edge of a raised insulation board or where a fastener plate is located too close to the edge of the seam, there may be insufficient compression of the seam.

Start and stop points in a seam are especially vulnerable to cold weld, so these should be marked and checked carefully.

The operator should always "probe" ALL edges of ALL seams to verify welding (See Fig. #11).



The most common probing method is to run a pointed, metal, hand tool along the edge of the seam with pressure to the tool. Some installers prefer to check seams with a compressed air tool which identifies a seam gap where air enters the seam and flutters the underside of the membrane.

At the end of each 100 foot seam, it is recommended that you wire-brush the bottom of the gun tip to remove any material that may have accumulated in welding. (See Fig. #12A).



E. SHUTTING DOWN THE WELDER.

First, remove the nozzle tip while the welder is still in motion by positioning the nozzle tip in an "UP" position, pointing into the air. Switch the Drive Motor to "STOP" and put the drive gear lever to "FREE WHEEL".

DO NOT TURN THE TOOL SWITCH OFF UNLESS YOU HAVE ALLOWED THE GUN TO "COOL" DOWN. Failure to cool the gun prior to turning the power off may cause damage to the unit's heating element and/or internal components. Make sure that the heat of the resting nozzle tip is not pointed in the direction of the weights. Leaving the heat gun in the down position will cause damage to the compression roller.

III. GENERAL SAFETY INFORMATION.

• You are working with high voltage equipment. Always disconnect the power source before servicing the welder.

• Never pull or carry the welder by a power cord or electrical connection.

• Keep clear of the heat gun nozzle. Exposed skin will burn upon contact.

• Always heat seam in a well-ventilated area. Do not inhale fumes caused by the heat seaming process.

• Do not operate near flammable materials. Do not apply any flammable liquids to the surfaces to be heat seamed.

• Always cool the heat gun down before shutting off the master switch. Always cool the unit before storage.

• Protect the unit from exposure to rain. Do not weld when water is standing on the membrane.

• Call if you have questions 1-630-231-0419

IV. MAINTENANCE

A. HEATING ELEMENT REPLACEMENT.

(See Fig. #13 & 14). Disconnect power source. Make sure the unit has thoroughly cooled. Replacement of the heating element is accomplished by removing the four screws at the base of the heat gun nozzle. Before inserting the element, make sure that you align the pins according to key marks on the element and base.







Fig. #14A

C. CLEANING.

Use wire brush at the end of each 100 foot seam to keep nozzle foot clean. (See Fig# 12.)

Check and clean Air Intake screen on back of heat gun handle at least twicea day. Dust and lint will clog the screen. Brush out with a small soft brush, and rotate the baffle. (See Fig#15)

Do not operate unit with intake screen damaged or missing. Material drawn into the heat gun can damage the impellers, controls and heating element.



B. LUBRICATION.

Lubricate the following areas once a month with a light lubricating oil (LPS-2 or WD-40, for example):

• Drive axle bushings;

Pivot shaft of heat gun (remove set screw, spring, and ball and spray directly into hole)
Chain.

-9-

D. BLOWER MOTOR BRUSH REPLACEMENT

Factory installed blower motor has about 1400 hours of brush life. To prevent potential stall problems during welding operation brushes should be replaced after 1000 hours of operation.

To replace the brushes do the following:

- 1. Turn the power switch off and disconnect power cord from supply.
- 2. Unplug thermocouple and fan-heating element supply cord.
- 3. Remove the two #8-32 x 3/8 screws that hold the blower motor housing.
- 4. Gently slide the motor housing away from the blower motor.
- 5. Bend the brass flap on the brush holder assembly about 90 degrees at both sides and remove the old brushes.
- 6. By matching the cylindrical surface of the brushes to the surface of the commutator, load the new brushes into brush holder.
- 7. Bend the brass flaps back to their original position.
- Plug the main power and heatgun connectors to the unit and run the blower motor for 3-4 seconds and observe the amount of sparks. If sparks are larger than 1/16" consult the manufacturer. Motor replacement may be needed.
- 9. Unplug the main power and heatgun connectors and slide the motor housing to the original position. Fasten the mounting screws.

E. REPLACEMENT OF SCREEN.

Air screen should be cleaned as needed to maintain proper air flow to prevent over heating and loss of welding performance. After several cleanings you may need to replace the screen. To replace the screen do the following: (See Fig#16)

- 1. Turn the power switch off and disconnect power cord from the power supply,
- 2. Using a small flat tip screwdriver pry off the air damper,
- 3. Remove the defective screen and make sure there are no pieces of screen remaining inside the motor housing,
- 4. Place the new screen and air damper (best if both replaced at the same time,

Warning: Never punch the screen with a sharp object to open air path. This will allow airborne particles to get inside of the unit and shorten the life of the moving parts and heating element.



V. TROUBLESHOOTING TIPS

NO HEAT

1. Check heating element by either replacing (see maintenance) or attaching an ohm meter to terminal 2 & 3 (See Fig. #14) of the plug end for a readout of approximately **11.5 ±1 ohms**.

2. Check the temperature sensor by attaching an ohm meter to the two pins in the temperature sensor connector. Readout should be approximately **1.5 ±0.5 ohms** @ **72°F**.(See Fig. #3)

3. Check the heat gun motor by connecting ohm meter to terminals 1 & 2 (See Fig. #14 of heatgun assembly plug connector. Readout should be **150 ±10 ohms@ 72°F**.

CAUTION: For measurement, always handle the connectors from indicated twisting section of the plug. (See Fig. #7A). Disconnect main power before unplugging any connector.

POOR WELD .

1. Check power source for 200 to 240 VAC. (See Fig. #7B)

2. Check and/or replace heating element.

3.Gun tip not properly aligned at 2-1/4"-2-1/2'. Loosen two bolts on underside of frame and adjust the yoke.

- 4. Add weight to increase lap compression
- 5. Incorrect relationship between speed and temperature. Consult membrane manufacturer. You may be moving too fast for your temperature setting.

NOZZLE CRAWLS OUT OF SEAM

1. Tighten set screw at the base of the yoke with a 7/32" Allen Wrench.

UNIT "JERKING"

1. Check for low voltage on the control box voltmeter. (Should be 200 to 240 VAC). (See Fig. #7B)

- 2. Check drive gear arm.
- 3. Increase speed setting slightly higher.

CONTAMINATE ALONG LENGTH OF SEAM

1. The compression wheel should be aligned on TOP overlap, 1/4" over the edge of the seam.

WRINKLES FORMING NEXT TO SEAM

1. Too much heat, lower temperature setting.

2. Use least amount of weights. Start with no weights and add-remove weights as required for best results.

Warranty

EAGLE TALON AUTOMATIC HOT AIR WELDER

This product has been manufactured and engineered to the highest performance standards and has been subjected to testing prior to shipment.

ONE YEAR WARRANTY

THE WINSTON GROUP guarantees this product against defects in material and workmanship for a period of ONE YEAR from the established purchase date. The Winston Group. will repair or replace, free of charge, any defective parts determined to be covered under this warranty by factory authorized service personnel. Labor to install these parts will be supplied at no charge during this one year period.

The complete unit or defective module must be returned to a factory authorized service center, freight prepaid, preferably with a letter of explanation.

CONDITIONS

This warranty does not apply if the unit has been misused, altered, or used for any purpose other than in accordance with the operating instructions provided. This warranty does not cover transportation, exterior finishes, heating elements, silicone wheels, or carbon motor brushes.

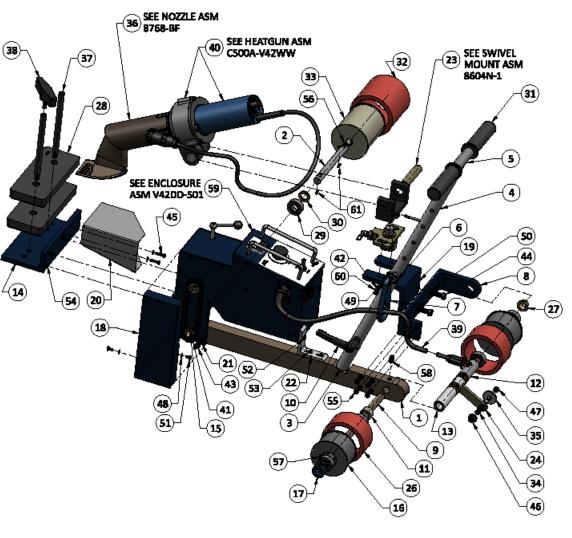
Operation of these units with other than factory original parts shall render this warranty null and void.

This warranty replaces all other warranties expressed or implied.

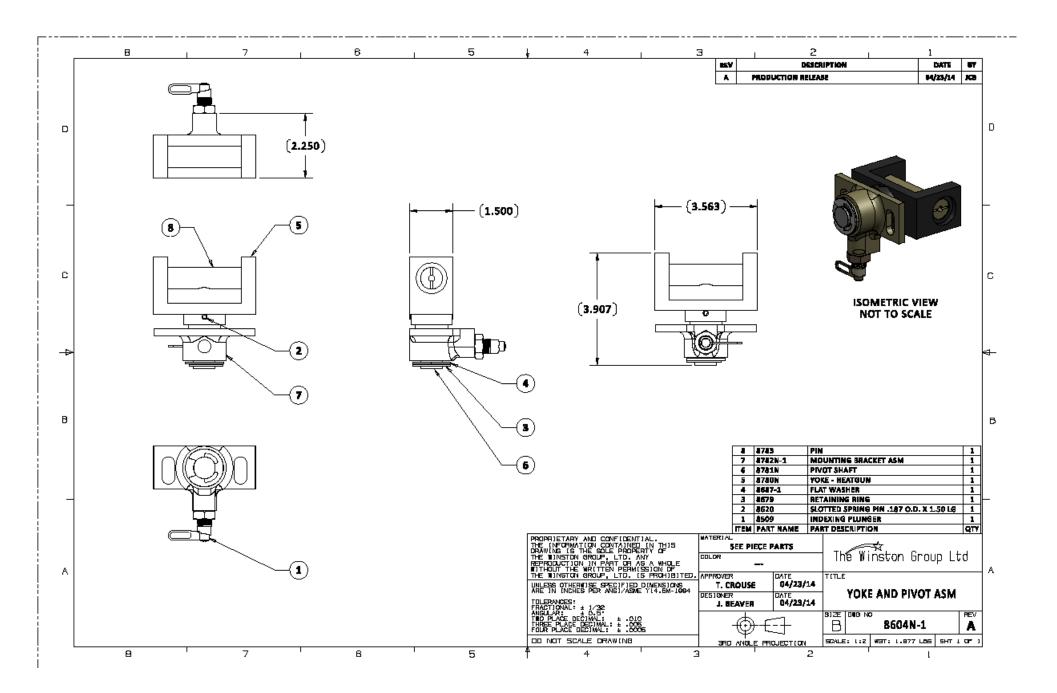
THE WINSTON GROUP LTD. 1092 CAROLINA DRIVE SUITE 1 WEST CHICAGO, ILLINOIS 60185 PH: 630-231-0419 FAX: 630-231-0429 E-MAIL: SALES @WINSTONGROUP.COM

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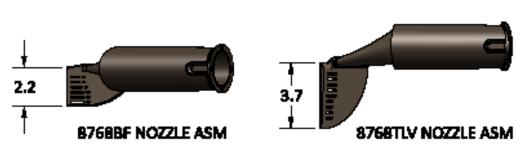
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17 SH453, 230-20, UNC-1A, X, 244, LG SH453, 230-20, UNC-2A, X, 25, LG SH553, 250-20, UNC-2A, X, 1, 12, LG 4 55 SHC51, 230-30, UNC-2A, X, 25, LG SH553, 250-20, UNC-2A, X, 1, 12, LG 4 56 SH53, 250-20, UNC-2A, X, 25, LG SH53, 250-20, UNC-2A, X, 1, 12, LG 4 57 SH1MMS, 400-32, X, 42, LG RHMS, 400-32, X, 42, LG 1 58 SH1MMS, 400-32, X, 42, LG RHMS, 400-32, X, 42, LG 1 50 UW, SPUT, 24, X, 13, THK LW, SPUT, 24, X, 13, THK 2 49 UW, EXT, TOOTH, 310, X, 30, THK EXT, TOOTH, 253, X, 30, THK 7 7 47 HM, 250-20, UNC-28, X, 42, LG HMHS, 410-20, Z, 42, LG 1 47 HM, 250-20, UNC-28, X, 42, LG HMHS, 410-23, X, 43, LG, LG 2 48 HMC, 250-30, UNC-28, X, 42, LG HMHS, 410-23, 250-20, UNC-24, X, 42, LG 2 4 49 HMC, 250-30, UNC-24, X, 42, LG HHMC, 350-20, UNC-34, X, 140, LG 2 2 40 HMC, 250-30, UNC-24, X, 43, LG HHMS, 410-32, 210-20, UNC-34, X, 42, LG 2 3 40	59		ELECTRICAL BOX ENCLOSURE	1
55 SHSS_23D-20, UNC-2A, X, J2, LG SHSS_23D-20, UNC-2A, X, J12, LØ SHSS_23C-20, UNC-2A, X, J12, LØ SHSS_25C-20, UNC-2A, X, J12, UNC-2A, X, J17, UNK SHSS_25C-20, UNC-2B, J17, UNK SHSS_25C-20, UNC-2A, J10, LG SHSS_25C-20, UNC-2A, J10, LG SHSS_25C-20, UNC-2A, J10, LG SHSSS_25C-20, UNC-2A, J10, LG SHSSSSS_25C-20, UNC-2A, J10, LG SHSSS_25C-20, UNC-2A, J10, LG SHSSSS_25C-20, UNC-2A, J10, LG SHSSSS_25C-20, UNC-2A, J10, LG SHSSSS_25C-20, UNC-2A, J10, LG SHSSSSSSSSS_20, UNC-2A, J10, LG SHSSSS_25C-20, U	58	SHSS375-16_UNC-3A_X62_L6_55	SHSS375-16_UNC-3A_X62_L6_55	1
55 SHSS_23D-20, UNC-2A, X, J2, LG SHSS_23D-20, UNC-2A, X, J12, LØ SHSS_23C-20, UNC-2A, X, J12, LØ SHSS_25C-20, UNC-2A, X, J12, UNC-2A, X, J17, UNK SHSS_25C-20, UNC-2B, J17, UNK SHSS_25C-20, UNC-2A, J10, LG SHSS_25C-20, UNC-2A, J10, LG SHSS_25C-20, UNC-2A, J10, LG SHSSS_25C-20, UNC-2A, J10, LG SHSSSSS_25C-20, UNC-2A, J10, LG SHSSS_25C-20, UNC-2A, J10, LG SHSSSS_25C-20, UNC-2A, J10, LG SHSSSS_25C-20, UNC-2A, J10, LG SHSSSS_25C-20, UNC-2A, J10, LG SHSSSSSSSSS_20, UNC-2A, J10, LG SHSSSS_25C-20, U	57	SHSS25D-2D_UNC-2A_X344_LG	SHSS25D-2D_UNC-2A_X344_LG	1
55 SHCS_120-32, UNC-2A, X, 15_LIG SHCS_120-32, UNC-2A, X, 56_LIG SHCS_10-32, UNC-2A, X, 56_LIG SHCS_10-32, UNC-2A, X, 56_LIG SHCS_120-32, X, 75_LIS RHMMS_400-32, X, 36_LIS Z 52 RHMMS_400-32, X, 36_LIS RHMMS_400-32, X, 36_LIS Z	56			2
54 SHC3_B10-32_UNF-2A_X_56_L0 SHC3_B10-32_UNF-2A_X_56_L0 2 53 NHMS_&20-32_X_75_L0 RHMS_&20-32_X_62_L0 2 54 NHMS_&20-32_X_62_L0 NHMS_&20-32_X_62_L0 1 51 NHMS_&20-32_X_62_L0 NHMS_&20-32_X_62_L0 1 51 NHMS_&20-32_X_84_L0 NHMS_&20-32_X_38_L0 2 50 UV_SPIT_2AL_X_11,THK LW_SPIT_2AL_X_11,THK 2 74 NH_250-20_UNC-28_L0-9,S NH NL 2 74 NH_250-20_UNC-28_L0-9,S NH NL 2 75 NH S10-20_UNC-2A_X_10_L0 NH 2 74 NHC_250-20_UNC-2A_X_10_L0 NHNF_2A_X_75_UNC-2A_X_10_L0 2 74 NHC_250-20_UNC-2A_X_10_L0 NHNC_2A_X_75_UNC-2A_X_10_L0 2 74 NHC_250-20_UNC-2A_X_10_L0 NHNC_2A_X_75_UNC-2A_X_10_L0 2 75 NHC_250-20_UNC-2A_X_10_L0 2 1 1 76 NHC_250-20_UNC-2A_X_10_L0 2 1 1 77 NHC_250-20_UNC-2A_X_10_L0 1 1<	55			
35 RHMS 420-32, X, 75, L6 RHMS 420-32, X, 75, L6 1 32 RHMS 420-32, X, 75, L6 RHMS 420-32, X, 36, L6 1 31 RHMS 420-32, X, 38, L6 RHMS 420-32, X, 36, L6 1 35 RUK 540-32, X, 38, L6 RHMS 420-32, X, 36, L6 1 36 LW, SPIT, 28, X, 13, THK LW 59LT, 28, X, 13, THK 2 47 LW, EXT, TOOTH, 25X, X, 305, THK EXT TOOTH 47A, X, 302, THK 7 47 HM, 25D-30, UNC-28, L9-8, SS HM, 25D-30, UNC-28, L9-8, SS 1 46 HH-CANGED, 375-36, UNC-28 HHKS, 420-42, UNC-2A, X, 402, L6 2 47 HM 510-42, UNC-2A, X, 52, L6 HHKS, 420-42, UNC-2A, X, 402, L6 2 48 HKCS, 250-40, UNC-3A, X, 140, L6 HHKS, 250-40, UNC-2A, X, 140, L6 7 49 HKCS, 250-40, UNC-3A, X, 140, L6 HHKS, 250-40, UNC-3A, X, 140, L6 7 41 HKCS, 250-40, UNC-3A, X, 140, L6 1 1 40 CS00A-V42WW, ASM GUIN EWAREL, STA 40, UNC-3A, X, 140, L6 7 41 HCS, 250-40, UNC-3A, X, 140, L6 1 1 47789<				
1 INHMS_MID-32_X_52_L6 INHMS_MID-32_X_52_L6 1 1 INHMS_MID-32_X_32_L6 INHMS_MID-32_X_32_L6 1 1 INHMS_MID-32_X_32_L1 INH LW_SPLT_23_X_11_THK 2 1 INMS_MID-32_X_32_NTK EXT TOOTH_125_X_03_THK 2 2 1 INM_FLANGED_17_23_X_03_THK EXT TOOTH_125_X_03_THK 7 1 INM_FLANGED_375-36_UNC-23 1 1 1 INM_S_320-24_UNC-24_X_140_L6 7 1 1 ING_350_UNC-24_X_140_L6 7 1 1 ING_350_UNC-24_X_140_L6 7 1 1 ING_350_UNC-24_X_140_L6 7 1 1 ING_350_UNC-24_X_140_L6 7 1 1 ING_350_UNC-24_X_142_X_35_UNC_14_X_35_UNC_16 1 1 <td></td> <td></td> <td></td> <td></td>				
S1: RHMS_#10.32_X_38_LB RHMS_#00.32_X_38_LB RHMS_#01.32_X_38_LB P S0 LW_SPLIT_28_X_11_THK LW_SPLIT_28_X_11_THK P S0 LW_SPLIT_28_X_11_THK LW_SPLIT_28_X_11_THK P S0 LW_SPLIT_28_X_11_THK LW_SPLIT_28_X_11_THK P S1 LW_SPLIT_28_X_10_LB S1 H H S1 LW_SPLIT_28_X_10_LB LW_SPLIT_28_X_10_LB S1 1 S1 HHCS_250-20_UNC-2A_X_10_LB HHCS_250-20_UNC-2A_X_10_LB P 1 S1 LW_SPLIT_28_X_10_LB P P 1 1 S1 LW_SPLIT_28_X_10_LB P 1 1 1 S1 LW_SPLIT_28_X_10_LB P 1 1 1 1				
SD LW_SPIT_2AL_X_11_THK LW_SPIT_2AL_X_11_THK Z 49 LW_EXT_TOOTH_25_X_05_THK ENT FOOTH_BOCK_WASHER 1/4-20 Z 41 LW_EXT_TOOTH_25_X_05_THK ENT FOOTH_BID_X_05_THK Z 47 HM_S25D-20_UNC-28_0_0_STHK LW_EXT_TOOTH_BID_X_05_THK Y 47 HM_S25D-20_UNC-28_0_0_STHK LW_EXT_TOOTH_BID_X_05_THK Y 47 HM_S25D-20_UNC-28_0_0_STHK HH, FLANGED_J75-56_UNC-28 11 48 HMCS_35D-20_UNC-2A_X_10.0_16 HMCS_275-16_UNC-2A_X_10.0_16 2 44 HGS_375-16_UNC-2A_X_10.0_16 HMCS_25D-20_UNC-2A_X_10.0_16 7 44 HHCS_25D-20_UNC-2A_X_10.0_16 HMCS_25D-20_UNC-2A_X_10.0_16 7 45 HMCS_25D-20_UNC-2A_X_75_L6 HMCS_102-20 UNC-2A_X_75_L6 11 46 CS00A-V42WW_ASM GUID SWIC-2A_X_75_L6 11 47 CS00A-V42WW_ASM GUID SWICEL_STRAND 11 48 678-2 TWO ARM END 2 12 49 678-6 GUIDE WHEEL GUIDE MOD 2 1 49 676-1 MOUZ2L ASM 1				
49 LW_EXT_TOOTH_25_X_03_THK EXT TOOTH LCCL WASHER 1/4-20 2 48 LW_EXT_TOOTH_31D_X_03_THK LW_EXT_TOOTH_31D_X_03_THK 7 47 HM_SD-20_UNC-28_L3H-8_SS HN_SD-20_UNC-28_L3H-8_SS 1 47 HM_SD-20_UNC-28_L3H-8_SS HN_FLANGED_375-36_UNC-28_X_62_L8 2 48 HN-FLANGED_375-36_UNC-2A_X_52_L9 HHRS 275-36_UNC-28_X_120_LG 2 49 HNCS_250-20_UNC-2A_X_120_LG HHRS_375-36_UNC-2A_X_120_LG 2 2 41 HKCS_250-20_UNC-2A_X_75_LG HHRS_320-20_UNC-2A_X_75_LG 2 2 41 HKCS_250-20_UNC-2A_X_75_LG HHRS_320-20_UNC-2A_X_75_LG 2 2 42 HKCS_250-20_UNC-2A_X_75_LG HHRS_320-20_UNC-2A_X_75_LG 2 2 44 HKCS_250-20_UNC-2A_X_75_LG HHRS_320-20_UNC-2A_X_75_LG 2 2 44 HKCS_250-20_UNC-2A_X_75_LG HHRS_320-20_UNC-2A_X_75_LG 2 2 41 HS78 BALLAST WURC-2A_X_75_LG 1 1 41 HS78 BALLAST WURC-2A_X_75_LG 1 1 <td< td=""><td></td><td></td><td></td><td></td></td<>				
48 LW_EXT_TOOTH_FID_X_00_THK LW_EXT_TOOTH_FID_X_00_THK 7 47 HN _250-20_UNC-28_L9-8.35 HN _250-20_UNC-28_D HN-FLANGED_J75-6_UNC-28 1 46 HN-FLANGED_J75-16_UNC-28_D HN-FLANGED_J75-16_UNC-28_D 1 2 47 HNMS_TD-24_UNC-2A_X_62_L8 HN-FLANGED_J75-16_UNC-28_D 1 2 48 HNCS_J75-16_UNC-2A_X_1.00_L6 HNCS_J75-16_UNC-2A_X_1.00_L6 2 48 HNCS_J50-20_UNC-2A_X_1.0_L6 HNCS_J50-20_UNC-2A_X_1.0_L6 7 40 HCSU0-35A CHAIN+335_SHNCL8_STRAND 2 41 HCS_J50-20_UNC-2A_X_75_L6 HHCS_J50-20_UNC-2A_X_75_L6 1 42 HHCS_STRAND GUINC-3A_X_1.00_L8 7 43 K7850 GUINC VALUE_STRAND 1 44 HCS_STRAND 1 1 1 45 K785 GUINC WHEL 1 1 46 K785-M9-1 COMPRESSION WHEL 1 1 47 K785-M9-1 GUINC WHELKALNIMENT STUD 1 1 47 K800-1<				
47 HN25D-20_UNC-28_18-8_55 HN25D-20_UNC-28_16-8_55 1 46 HN-FLARGED_375-16_UNC-28 HN-FLARGED_375-16_UNC-28_1 1 47 HNDS & TU-24_UNC-2A_X_62_L0 HHMS & TU-24_UNC-2A_X_62_L0 2 44 HHCS_375-16_UNC-2A_X_51_L0 HHMS & TU-24_UNC-2A_X_100_L0 2 43 HHCS_355-20_UNC-2A_X_10_L6 HHCS_355-20_UNC-2A_X_10_L6 2 44 HHCS_355-20_UNC-2A_X_10_L6 HHCS_355-20_UNC-2A_X_10_L6 2 45 HHCS_355-20_UNC-2A_X_10_L6 HHCS_355-20_UNC-2A_X_10_L6 2 46 HHCS_355-20_UNC-2A_X_10_L6 HHCS_355-20_UNC-2A_X_10_L6 2 47 HHCS_355-20_UNC-2A_X_10_L6 HHCS_355-20_UNC-2A_X_10_L6 2 48 HSS ST60-20_UNC-2A_X_10_L6 2 2 41 HCS_255-20_UNC-2A_X_10_L6 HHCS_355-20_UNC-2A_X_10_L6 1 42 HHCS_255-20_UNC-2A_X_10_L6 HHCS_355-20_UNC-2A_X_10_L6 1 43 HSS HSS HSS 1 1 44 HCS HAN-FLANDS HAN-FLANDS 1 1 45 FISA BUIDE MINEL ALKINNER 1 1				
46 HN-FLANGED_375-16_UNC-28 HN-FLANGED_375-16_UNC-28 1 49 HINB, #10-24_UNC-2A_URC-2A_				
45 HHMS #10-24 UNC-2A X. 62 L0 HHMS #10-24 UNC-2A X. 1.00 L0 2 44 HMCS_375-16 UNC-2A X. 1.00 L0 HMCS_375-16 UNC-2A X. 1.00 L0 2 43 HMCS_350-20 UNC-2A X. 1.00 L0 HMCS_350-20 UNC-2A X. 1.00 L0 7 41 HMCS_350-20 UNC-2A X. 7.5 L0 HMCS_350-20 UNC-2A X. 7.5 L0 2 41 CW1100-35A CHAIN-353 SINGLE_STRAND_3/3" PITCH 1 42 HMCS_350-20 UNC-2A X. 7.5 L0 HMCS_350-20 UNC-2A X. 7.5 L0 1 43 GEODA-V42WWA_SEM GUIN SUB ASM (4200) 2/0V 1 44 HMCS_350-20 UNC-2A X. 7.5 L0 1 1 45 C780-80 BALLAST GUIDE RDD 1 46 FIB-2 TWO ARM ENDOB 1 36 B780-80 BALLAST GUIDE RDD 2 37 B780 BALLAST GUIDE WHEEL 1 38 B780-11 COMPRESSION WHEEL 1 39 B776-18 TIRE, COMPRESSION WHEEL FOR MITUME 1 39 B776-18 TIRE, COMPRESSION WHEEL 1 1 30 B776-10 TIRE, COMPRESSION WHEEL 1 1	47			
44 HNICS_A7S-16_UNC-2A_X_1.0D_LG HNICS_A7S-16_UNC-2A_X_1.0D_LG 2 43 HNICS_250-20_UNC-2A_X_1.0D_LG HNICS_250-20_UNC-2A_X_1.0D_LG 7 41 HIGS_250-20_UNC-2A_X_75_LG HINCS_150-20_UNC-2A_X_75_LG 7 41 HIGS_250-20_UNC-2A_X_75_LG HINCS_250-20_UNC-2A_X_75_LG 1 40 CS00A-V42WW_ASM GUIN SUB ASM (4200) 226V 1 40 CS00A-V42WW_ASM GUIN SUB ASM (4200) 226V 1 41 F788 BALLAT GUIDE MDD 1 45 F789-DF MOZZLE ASM 1 45 F789-BF MOZZLE ASM 1 46 F789-BF MOZZLE ASM 1 47 B761-MB-1 COMPRESSION WHEEL 1 47 B786-MB-1 COMPRESSION WHEEL 1 48 B786-1 GUIDE WHEEL ALXINMENT STUD 1 49 B761-MB TRE, COMPRESSION WHEEL 1 49 B761-MB REF, COMPRESSION WHEEL 1 49 B676-1 THAUST BEARING - BROMZE 2 <td>46</td> <td>HN-FLANGED975-16_UNC-28</td> <td>HN-FLANGED975-16_UNC-28</td> <td>1</td>	46	HN-FLANGED975-16_UNC-28	HN-FLANGED975-16_UNC-28	1
43 HHCS_250-20_UNC-2A_X_T3_LG HHCS_250-20_UNC-2A_X_T3_LG 7 42 HHCS_250-20_UNC-2A_X_T3_LG HHCS_250-20_UNC-2A_X_T3_LG 2 43 CWILDO-35A CHAIN-832, SINGLE_STRAND_3/8"_PTCH 1 40 CS00A-V42WW_ASM GUIN SUB ASM (4200) 220V 1 40 CS00A-V42WW_ASM GUIN SUB ASM (4200) 220V 1 41 CWILDO-35A POWER CHORD ASM 1 42 F#89-2 TWO ARM BMOB 1 43 F#789 BALLAST GUIDE MOD 2 44 F#89-2 GUIDE WHEEL ALISIMMENT STUD 1 45 F#789 GUIDE WHEEL ALISIMMENT STUD 1 58 F#78-1 COMPRESSION WHEEL 1 54 878-1 GUIDE WHEEL ALISIMMENT STUD 1 5761-MB-1 COMPRESSION WHEEL 1 2 6762-AMB THR, COMPRESSION WHEEL 1 2 20 B676-1 HAUST BEARING 1 2 21 B423 BALLAST WEIGHT 2 2	45	HHM8_#10-24_UNC-2A_X62_LG	HHM8_#10-24_UNC-2A_X62 L8	2
43 HHCS_250-20_UNC-2A_X_150_L6 PHCS_250-20_UNC-2A_X_15_L6 7 42 HHCS_250-20_UNC-2A_X_75_L6 HHCS_250-20_UNC-2A_X_75_L6 2 41 CW1100-35A CHAIN-835_SINGLE_STRAND_3/8"_PITCH 1 40 C500A-V42WW_ASM GUIN SUB ASM (4200) 220W 1 81 6789-2 TWO ARM ENDB 1 82 6789-2 TWO ARM ENDB 1 83 8781-A GUIDE WHEEL AUSIMENT STUD 2 84 8785-B GUIDE WHEEL AUSIMENT STUD 1 85 8786-1 GOMPRESSION WHEEL 1 86 878-1 GOMPRESSION WHEEL 1 8765-M8 TIRE, COMPRESSION WHEEL 1 8765-M8 TIRE, COMPRESSION WHEEL 1 8767-1 AXLE BEARING 6 80 8678-1 THAUST BEARING 1 80 8678-1 THAUST BEARING 1 26 8676-2 AXLE BEARING 1 2 80 8617-1 THAUST BEARING 1 <t< td=""><td>44</td><td>HHCS_875-16_UNC-2A_X_1.00_L9</td><td>HHCS_875-16_UNC-2A_X_1.00_L9</td><td>2</td></t<>	44	HHCS_875-16_UNC-2A_X_1.00_L9	HHCS_875-16_UNC-2A_X_1.00_L9	2
42 HHCS_250-20_UNC-2A_X_75_LG HHCS_250-20_UNC-2A_X_75_LG 2 41 CW1100-35A CHAIN-235_SINGLE_STRAND_3/8"_PITCH 1 13 E781-2 TWO ARM ENDB 1 14 CY00A-V42WW_ASM BUIN SUB ASM (4200) 220V 1 15 E781-A-3GA POWER CHORD ASM 1 16 E789-2 TWO ARM ENDB 1 17 F789 BALLAST GUIDE NOD 2 18 E785-1 GUIDE WHEEL 1 19 B765-1 GUIDE WHEEL AUSIMENT STUD 1 19 B765-1 GUIDE WHEEL AUSIMENT STUD 1 19 B765-1 GUIDE WHEEL AUSIMENT STUD 1 11 B2058-1 THRUST BEARING 2 2 20 B678-1 GUIDE WHEEL AUSIMENT STUD 1 2 21 B271 COMPRESSION WHEEL FOR INTUME 1 2 20 B678-1 THRUST BEARING 1 2 2 22 B20060N-1 HEATS HUELD F 2	43			7
41 CW11D0-35A CHAIN-835_SINGLE_STRAND_3/8"_PTTCH 1 40 CS00A-V42WW_ASM GUIN SUB ASM (4200) 220V 1 30 8781A-36A POWER CHORD ASM 1 31 8784-2 TWO AIM EMOB 1 31 8784-3 MOVER CHORD ASM 1 32 8784-3 BALLAST GUIDE LOD 2 33 8785-1 GUIDE WHEEL ALINIMENT STUD 1 34 8785-3 GUIDE WHEEL ALINIMENT STUD 1 35 8785-4 GUIDE WHEEL ALINIMENT STUD 1 36 8785-1 COMPRESSION WHEEL 1 37 8781-MB-1 COMPRESSION WHEEL 1 38 8785-1 GUIDE WHEEL ALINIMENT STUD 1 39 8761-MB-1 COMPRESSION WHEEL 1 30 8678-1 THR, COMPRESSION WHEEL 1 31 8761-MB THR, COMPRESSION WHEEL 1 30 8676-1 ALIE BEAINE 8000A 1 31 8605A THR, EZAR WHEEL 2 2 320 8605A-1 WHEMOTI	42			2
40 CS00A-V42WW_ASM GUIN SUB ASM (4200) 220V 1 38 6781A-36A POWER CHORD ASM 1 38 6789-2 TWO ARM ENOB 1 37 6789 BALLAST GUIDE ROD 2 38 8789-1 GUIDE WHEEL ALKINMENT STUD 1 39 6785-1 GUIDE WHEEL ALKINMENT STUD 1 39 6785-1 GUIDE WHEEL ALKINMENT STUD 1 39 6785-1 GUIDE WHEEL ALKINMENT STUD 1 30 6785-1 GUIDE WHEEL ALKINMENT STUD 1 31 6775-2 AXLE BEANINE 2 30 6678-1 THRUST BEANINE 800AZE 3 31 675-2 AXLE BEANINE 800AZE 3 32 6678-1 THRUST BEANINE 2 3 33 TIRE, EZANINE 1 2 3 34 6272 AXLE BEANINE 8 1 35 5762 AXLE BEANINE 1 2 3606N-1				
39 K781A-26A POWER CHORD ASM 1 38 K788-2 TWO ARM EMOD 1 37 K789 BAILAST GUDE ROD 2 36 K788-DF NOZZLE ASM 1 37 K789 BAILAST GUDE ROD 2 36 K788-DF NOZZLE ASM 1 31 K785-1 GUIDE WHEEL 1 34 K785 GUIDE WHEEL 1 36 K761-M8-1 COMPRESSION WHEEL 1 37 K778 RATE RATE 38 K751-M8 TRE, COMPRESSION WHEEL 1 39 K676-1 THRUST BEARING 6 40 K678-1 THRUST BEARING 6 29 K672-2 AXUE BEARING 1 20 K678-1 THRUST BEARING 1 21 K872-P FLANGED BEARING 1 26 K613 TIRE, REAR WHEEL 2 27 B6214-1 SUMMEL MOUNT ASM 1 </td <td><u> </u></td> <td></td> <td></td> <td></td>	<u> </u>			
38 6788-2 TWO ARM ENGB 1 37 6789 BALLAST GUIDE ROD 2 36 17788-DF MOZZLA ASM 1 35 5786-1 GUIDE WHEEL 1 36 17788-57 GUIDE WHEEL 1 37 6785 GUIDE WHEEL 1 38 1754-149-1 COMPRESSION WHEEL 1 38 6761-148 TIRE, COMPRESSION WHEEL 1 31 8751-149 COMPRESSION WHEEL 1 32 6676-2 AXLE BEARING 6 34 6676-2 AXLE BEARING 6 35 8752-1 THAUST BEARING 6 36 6676-2 AXLE BEARING 1 36 6676-2 AXLE BEARING 1 37 6821-8 FLANGED BEARUNG 1 37 6821-7 1 1 38 6041-1 WHEEL 2 38 6041-1 SUMTE MOUNT ASM 1				
37 6789 BALLAST GUIDE ROD 2 36 8788-0F MOZZLE ASM 1 35 8786-1 GUIDE WHEEL 1 37 8795 GUIDE WHEEL ALKINMENT STUD 1 38 8761-M8-1 COMPRESSION WHEEL ALKINMENT STUD 1 39 8761-M8-1 COMPRESSION WHEEL ALKINMENT STUD 1 30 8762-1 THR. COMPRESSION WHEEL 1 31 87718 MOUND VINUL GRIP 2 2 30 8676-1 THRUST BEARING - BRONZE 3 31 8677-2 AKLE BEARING - BRONZE 3 32 8677-2 AKLE BEARING - BRONZE 3 34 8678-1 THRUST BEARING - BRONZE 3 35 BAILAST WEIGHT 2 3 36 8672 AKLE BEARING - BRONZE 3 36 8673 THRUST MARCE 1 36 8676 THRUST MARCE 1 37 GONTROL BOX SUPT RINT 1 1 <td></td> <td></td> <td></td> <td></td>				
36 B788-DF NO22LE ASM 1 35 B786-1 GUIDE WHEEL 1 34 B785 GUIDE WHEEL 1 36 B751-M8-1 COMPRESSION WHEEL 1 37 B751-M8 TIRE, COMPRESSION WHEEL 1 31 B752-M8 TIRE, COMPRESSION WHEEL 1 32 B676-1 THRUST BEARING 6 6 34 B752-2 AXLE BEARING 6 6 35 B716-1 PLANGED BEARING 1 1 36 B615 TIRE, REAR WHEEL 2 2 37 B619-1 HEATER ELEMENT 1 1 38 B6360 HEATER ELEMENT 1 1 39 B6560 HEATER ELEMENT 1 1 39 B575				
35 B786-1 GUIDE WHEEL 1 36 6765 GUIDE WHEEL ALKINMENT STUD 1 37 8761-M8-1 COMPRESSION WHEEL ON NITUME 1 38 8761-M8 TIRE, COMPRESSION WHEEL 1 31 8761-M8 TIRE, COMPRESSION WHEEL 1 32 6676-1 THAUST BEARING - BRONZE 3 36 6676-2 AXLE BEARING - BRONZE 3 36 6676-2 AXLE BEARING - BRONZE 3 36 6676-2 AXLE BEARING - BRONZE 3 37 6821-B FLANGED BEARING 1 38 8615 TIRE, REAR WHEEL 2 38 86676-1 HEATSRENT 1 38 66061-1 BUIDE WHEEL SLEEVE ARM ASM 1 39 60614-1 SWIYEL MOUNT ASM 1 30 66041-1 SWIYEL MOUNT ASM 1 31 8570 CONTROL BOX SUPT BART 1 31 8560 HEAT SHIELD F 1				
34 0785 0UIDE WHEEL ALKINMENT STUD 1 35 0761-M8-1 COMPRESSION WHEEL FOR BILME 1 32 0761-M8 TIRE, COMPRESSION WHEEL FOR BILME 1 34 0781-M8 TIRE, COMPRESSION WHEEL 1 36 0676-1 THRUST BEARING - BRONZE 3 36 0676-2 AXLE BEARING - BRONZE 3 36 0676-2 AXLE BEARING - BRONZE 3 37 06278-1 THRUST BEARING - BRONZE 3 38 0676-2 AXLE BEARING - BRONZE 3 39 0676-2 AXLE BEARING - BRONZE 3 30 0676-1 THRUST BEARING - BRONZE 3 31 04145 TRE, REAR WHEEL 2 35 05060-1 Heat SHIELD F 1 32 0606N-1 SUPT BRAT 1 32 0507 CONTROL BOX SUPT BRAT 1 34 0505A HEAT SHIELD F 1 35 0513 DRIVE KOVER PLATE 1				
93 8761-MB-1 COMPRESSION WHEEL FOR INTUME 1 82 8761-MB-1 TIRE, COMPRESSION WHEEL 1 18 8718 MOUND VINUL GRIP 2 20 6676-1 THRUST BEARING - BRONZE 2 20 6676-2 AXLE BEARING 6 21 6272 BALLAST WEIGHT 2 22 6622.1 BALLAST WEIGHT 2 23 6637-2 AXLE BEARING 6 24 6632.1 THRUST BEARING 6 25 6636.1 TIRE, REAR WHEEL 2 25 6606.1 HEATER ELEMENT 2 25 6605.4 HEATER ELEMENT 1 26 6655.7 CONTROL BOX SUPT BRAT 1 27 6637.7 CONTROL BOX SUPT BRAT 1 28 6507 HEAT SHIELD F 1 1 28 6520 GIMBLE BRACKET 1 1 29 8513 DRIVE MOUNT SAM 1 20 <td></td> <td></td> <td></td> <td></td>				
92 0761-MB TIRE, COMPRESSION WHEEL 1 81 6716 RDUND VINYL GRIP 2 90 6676-1 THAUST BEARING - BRONZE 3 90 6676-2 AXLE BEARING - BRONZE 3 92 6676-2 AXLE BEARING - BRONZE 3 92 6676-2 AXLE BEARING - BRONZE 3 92 6675-2 AXLE BEARING - BRONZE 3 92 6675-2 AXLE BEARING - BRONZE 3 92 6675-2 AXLE BEARING - BRONZE 3 94 6675-2 AXLE BEARING 1 95 7 CONTROL BEARING 1 94 965A-TALON GUIDE WHEEL SLEEVE ARM ASM 1 92 8560 HEAT SHIELD F 1 94 8520 GUINT MARG BHET 1		8765		
B1 B718 HOUND VINVL GRIP 2 B0 B678-1 THRUST BEARING - BRONZE 3 26 B676-2 AXLE BEARING - BRONZE 3 27 B6276-1 GUIND VINVL GRIP 2 28 B622 AXLE BEARING 6 27 B621-B FLANGED BEARING 1 28 B623 BALLAST WEIGHT 2 29 B0508-1 HEATRE REMEMENT 1 24 9605A-TALON GUIDE WHEEL SLEEVE ARM ASM 1 24 9605A-TALON GUIDE WHEEL SLEEVE ARM ASM 1 24 9605A-TALON GUIDE WHEEL SLEEVE ARM ASM 1 24 9577 CONTROL BOX SUPT BRT 1 28 8577 CONTROL BOX SUPT BRT 1 29 8505 DRIVE MOTOR MINTO BRT 1 20 8517 CHAIN DRIVE COVER PLATE 1 21 8513 DRIVE BYROCKET, \$35 CHAIN 1 29 9513 DRIVE SYROCKET, \$35 CHAIN 1	93	8761-M8-1	COMPRESSION WHEEL FOR INTUME	1
B0 B678-1 THRUST BEARING - BRONZE 2 20 B675-2 AXLE BEARING BRONZE 2 28 B622 BALLAST WEIGHT 2 27 B622 BALLAST WEIGHT 2 28 B635 TRE, MEAR WHEL 2 29 B606N-1 HEATER ELEMENT 2 29 B006N-1 HEATER ELEMENT 1 29 B005A-TALON GUIDE WHEL SLEEVE ARM ASM 1 20 B05A-TALON GUIDE WHEL SLEEVE ARM ASM 1 20 B05A-TALON GUIDE WHEL SLEEVE ARM ASM 1 21 B575 CONTROL BOX SUPT BRAT 1 22 B05A-TALON GUIDE WHEL SLEEVE ARM ASM 1 23 B65A-TALON GUIDE WHEL SLEEVE ARM ASM 1 24 B05A-TALON GUIDE WHEL SLEEVE ARM ASM 1 25 B573 CONTROL BOX SUPT BRAT 1 26 B577 CONTROL BOX SUPT BRAT 1 27 8537 CHAIN BRACKET	82	8761-MB	TIRE, COMPRESSION WHEEL	1
26 6676-2 AXLE BEARINE 6 28 6872. BALLAST WEIGHT 2 27 6872P FLANGED BEARING 1 26 6615 THE, REAR WHEL 2 28 6905N-1 HEATTER ELEMENT 1 24 6905A-1 HEATTER ELEMENT 1 24 6905A-7ALON GUIDE WHEEL SLEEVE ARM ASM 1 28 6904 N-1 SWIYEL MOUNT ASM 1 28 6904 N-1 SWIYEL MOUNT ASM 1 29 8577 CONTROL 60X SUPT BART 1 20 8560 HEAT SHIELD F 1 21 8520 GIMBLE BRACKET 1 20 8516 SET COLLAR 1 216 8512 REAR WHEEL 2 218 8513 DRIVE SPROCKET, 835 CHAIN 1 219 8512 WEIGHT KIT BLACKET 1 219 8512 SPACER 625, 1.00 OD 1 210 SPACER 625, 1.00 OD	81	8718	ROUND VINYL GRIP	2
28 6422 DALLAST WEIGHT 2 27 6621-9 FLANGED BEARING 1 26 9615 TIRE, REAR WHEEL 2 28 9606N-1 HEATER ELEMENT 1 24 9605A-TALON 60105 WHEEL SLEEVE ARM ASM 1 24 9605A-TALON 60105 WHEEL SLEEVE ARM ASM 1 24 9605A-TALON 60105 WHEEL SLEEVE ARM ASM 1 27 CONTROL 60X SUPT BART 1 28 9577 CONTROL 60X SUPT BART 1 21 8577 CONTROL 60X SUPT BART 1 28 8520 GIMBLE BRACKET 1 29 8520 GIMBLE BRACKET 1 20 8535 SET COLLAR 1 316 8315-1 REAR WHEEL 2 317 211 84512 WEIGHT RIT BLACKET 1 318 9513 DRIVE SPROCKET, #35 CHAIN 1 314 9512-1 SPROCKET & 25 SCHAIN 1 32	90	8678-1	THRUST BEARING - BRONZE	a
27 B821-P FLANGED BEARUNG 1 26 B815 TIRE, MEAR WHEEL 2 25 B006N-1 HEATER ELEMENT 1 26 B05A-TALON GUIDE WHEEL SLEEVE ARM ASM 1 28 B604N-1 SWIVEL MOUNT ASM 1 28 B604N-1 SWIVEL MOUNT ASM 1 28 B677 CONTROL BOX SUPT BRKT 1 20 R576 DRIVE MOTOR MINT BRET 1 20 R560 HEAT SHIELD F 1 21 8576 DRIVE MOTOR MINT BRET 1 20 R560 HEAT SHIELD F 1 21 8577 CONTROL BOX SUPT BRET 1 21 8537 CHAIN DRIVE COVER PLATE 1 23 B515-1 REAR WHEEL 2 24 9510-1 REAR WHEEL 2 25 S13 DRIVE SPROCKET, #35 CHAIN 1 24 9512 WEIGHT RT BACKET 1 25 S14 <td< td=""><td>29</td><td>8676-2</td><td>AXLE BEARING</td><td>6</td></td<>	29	8676-2	AXLE BEARING	6
27 B821-P FLANGED BEARUNG 1 26 B815 TIRE, MEAR WHEEL 2 25 B006N-1 HEATER ELEMENT 1 26 B05A-TALON GUIDE WHEEL SLEEVE ARM ASM 1 28 B604N-1 SWIVEL MOUNT ASM 1 28 B604N-1 SWIVEL MOUNT ASM 1 28 B677 CONTROL BOX SUPT BRKT 1 20 R576 DRIVE MOTOR MINT BRET 1 20 R560 HEAT SHIELD F 1 21 8576 DRIVE MOTOR MINT BRET 1 20 R560 HEAT SHIELD F 1 21 8577 CONTROL BOX SUPT BRET 1 21 8537 CHAIN DRIVE COVER PLATE 1 23 B515-1 REAR WHEEL 2 24 9510-1 REAR WHEEL 2 25 S13 DRIVE SPROCKET, #35 CHAIN 1 24 9512 WEIGHT RT BACKET 1 25 S14 <td< td=""><td>28</td><td></td><td></td><td></td></td<>	28			
26 B&15 TIRE, REAR WHEEL 2 25 B&0GN-1 HEATER ELEMENT 1 24 B&0GA-TALON GUIDE WHEEL SLEEVE ARM ASM 1 25 B&0GN-1 GUIDE WHEEL SLEEVE ARM ASM 1 26 B&0GA-TALON GUIDE WHEEL SLEEVE ARM ASM 1 27 GONTROL BOX SUPT BART 1 28 B\$77 CONTROL BOX SUPT BART 1 20 B\$60 HEAT SHIELD F 1 20 B\$50 GIMBLE BRACKET 1 20 B\$50 GIMBLE BRACKET 1 21 B\$512 CHAIN DRIVE COVER PLATE 1 21 B\$513 DRIVE SPROCKET, \$25 CHAIN 1 216 B\$512 WEIGHT RT BARCKET 1 217 B\$513 DRIVE SPROCKET, \$25 CHAIN 1 218 B\$512 WEIGHT RT BARCKET 1 219 B\$512 SPACER \$25, 1.00 OD 1 218 B\$10-1 SPACER \$25, 1.00 OD 1 217				
25 DBDGN-1 HEATER ELEMENT 1 24 DBDGA-TALON GUIDE WHEEL SLEEVE ARM ASM 1 25 DBDGA-TALON GUIDE WHEEL SLEEVE ARM ASM 1 26 DBDGA-TALON GUIDE WHEEL SLEEVE ARM ASM 1 28 BGDA-TALON GUIDE WHEEL SLEEVE ARM ASM 1 28 BGDA-TALON GUIDE WHEEL SLEEVE ARM ASM 1 28 BS77 CONTROL BOX SUPT BRKT 1 21 RS76 DRIVE MOTOR MINTG BRET 1 20 READ HEAT SHIELD F 1 1 20 REACKET 1 1 1 1 1 21 RS20 GUIMBLE BRACKET 1				
24 9605A-TALON GUIDE WHEEL SLEEVE ARM ASM 1 25 9604N-1 SWIVEL MOUNT ASM 1 28 9577 CONTROL BOX SUPT BRKT 1 21 8577 CONTROL BOX SUPT BRKT 1 21 8577 CONTROL BOX SUPT BRKT 1 21 8576 DRIVE MOTOR MINTO BRKT 1 20 RESO HEAT SHIELD F 1 19 8520 GIMBLE BRACKET 1 18 8517 CHAIN DRIVE COVER PLATE 1 17 8516 SET COLLAR 1 18 8517 CHAIN DRIVE COVER PLATE 1 19 8515-1 REAR WHEEL 2 10 8515-1 REAR WHEEL 2 11 40512 WEIGHT RIT BRACKET 1 10 8510-1 SPACER 625, 1.00 OD 1 11 8510-1 SPACER 625, 1.00 OD 1 11 8505-2 REAR AXLE 1 11 8505-1 <				
25 0604N-1 SWIVEL MOUNT ASM 1 22 0577 CONTROL BOX SUPT BRKT 1 21 8576 DRIVE MOTOR MNTG BRET 1 20 8560 HEAT SHIELD F 1 19 8520 GIMBLE BRACKET 1 14 8517 CHAIN DRIVE COVER PLATE 1 15 8517 CHAIN DRIVE COVER PLATE 1 16 8515-1 REAR WHEEL 2 15 8513 DRIVE SPROCKET, #35 CHAIN 1 14 9512 WEIGHT RT BRACKET 1 15 8510-1 SPACER 625, 1.00 OD 1 16 8510-2 SPACER 625, 1.00 OD 1 17 8510-1 SPACER 625, 1.00 OD 1 18 8510-1 SPACER 625, 1.00 OD 1 19 8506 SAFETY ADJUSTABLE HANDLE 1 10 8506 SAFETY ADJUSTABLE HANDLE 1 17 2504 CARABINER 1 18 8502-4 </td <td></td> <td></td> <td></td> <td></td>				
22 US77 CONTROL BOX SUPT BAKT 1 21 RS76 DRIVE MOTOR MINTG BAKT 1 20 RS60 HEAT SHIELD F 1 18 RS20 GIMBLE BRACKET 1 18 RS37 CHAIN DRIVE COVER PLATE 1 17 2316 SET COLLAR 1 16 RS15-1 REAR WHEL 2 15 BS15-1 REAR WHEL 2 16 RS15-1 REAR WHEL 2 17 2516 SPACER 7, 835 CHAIN 1 14 RS12 WEIGHT RIT BLACKET 1 13 US10-5 SPACER 7, 1.00 OD 1 11 RS10-1 SPACER 625, 1.00 OD 1 11 RS10-1 SPACER 625, 1.00 OD 1 11 RS10-1 SPACER 625, 1.00 OD 1 12 RS10-1 SPACER 625, 1.00 OD 1 14 RS05-1 REAR AXLE 1 1 15 RS05-2 REAR AX				
21 RS76 DRIVE MCTOR MINTG BRET 1 20 RS60 HEAT SHIELD F 1 19 RS20 GIMBLE BRACKET 1 18 RS17 CHAIN DRIVE COVER PLATE 1 17 RS16 SET COLLAR 1 16 RS15-1 REAR WHEEL 2 19 RS12 DRIVE SPROKET, #35 CHAIN 1 14 US12 WEIGHT RIT BRACKET 1 14 US12 WEIGHT RIT BRACKET 1 14 US12 WEIGHT RIT BRACKET 1 15 DS13 DRIVE SPROKET, #35 CHAIN 1 14 US12 WEIGHT RIT BRACKET 1 15 DS10-5 SPACER 625, 1.00 OD 1 16 US10-1 SPACER 625, 1.00 OD 1 17 RS06 SAFETY ADJUSTABLE HANDLE 1 18 RS05-1 REAR AXLE 1 19 RS05-1 REAR AXLE SUPPORT 1 14 RS03 QUKX				
20 RS60 HEAT SHIELD F 1 19 RS20 GIMBLE BRACKET 1 18 RS37 CHAIN DIVE COVER PLATE 1 17 2316 SET COLLAR 1 16 R537 CHAIN DIVE COVER PLATE 1 17 2316 SET COLLAR 1 16 R515-1 REAR WHEEL 2 17 2513 DRIVE SPROCKET, #15 CHAIN 1 18 R512 WEIGHT RIT BRACKET 1 19 R512 WEIGHT RIT BRACKET 1 10 R510-1 SPACER #25, 1.00 OD 1 11 R510-1 SPACER #25, 1.00 OD 1 11 R510-1 SPACER #25, 1.00 OD 1 11 R506 SAFETY ADJUSTABLE HANDLE 1 11 R505-1 REAR AXLE 1 12 8505-1 REAR AXLE #10PORT 1 13 8502-4 CARABINER 1 14 8502-4 T HANDLE WELDMENT <td></td> <td></td> <td></td> <td></td>				
19 RS20 GIMBLE BRACKET 1 18 RS17 CHAIN DRIVE COVER PLATE 1 17 2816 SET COLLAR 1 16 RS15-1 REAR WHEEL 2 15 BS13 DRIVE SPROCKET, #35 CHAIN 1 14 0512 WEIGHT RIT BLACKET 1 13 0510-3 SPACER & 25, LOO OD 1 11 RS10-1 SPACER & 25, LOO OD 1 11 RS10-2 SPACER & 25, LOO OD 1 11 RS10-1 SPACER & 25, LOO OD 1 12 0510-2 SPACER & 25, LOO OD 1 14 8505-2 REAR AXLE 1 15 RS05 SAFETY ADJUSTABLE HANDLE 1 16 8503 QUICK RELEASE PIN 1 17 2504 CARABINER 1 16 8503-A T HANDLE WELDMENT 1 17 8502-A T HANDLE WELDMENT 1 18 0502-3 T HANDL				
18 RS17 CHAIN DRIVE COVER PLATE 1 17 RS16 SET COLLAR 1 16 RS15-1 REAR WHEEL 2 15 RS13 DRIVE SPROCKET, #35 CHAIN 1 14 RS12 WEIGHT RIT BRACKET 1 18 RS10-3 SPACER \$25, 1.00 OD 1 11 RS10-1 SPACER \$25, 1.00 OD 1 11 RS10-1 SPACER \$25, 1.00 OD 1 11 RS10-1 SPACER \$25, 1.00 OD 1 12 RS10-1 SPACER \$25, 1.00 OD 1 18 RS10-1 SPACER \$25, 1.00 OD 1 19 RS05-2 REAR AXIE 1 10 RS05 SAFFET ADJUSTABLE HANDLE 1 11 RS05-1 REAR AXIE 1 11 RS05-1 REAR AXIE 1 11 RS03 QUKX RELEASE PIN 1 12 RS03-A T HANDLE WELDMENT 1 13 RS02-4 T HANDL				
17 \$316 SET COLLAR 1 16 \$315-1 REAR WHEEL 2 15 \$513 DRIVE SPROCKET, #35 CHAIN 1 14 #512 WEIGHT RIT BRACKET 1 13 #510-5 SPACER 625, L00 OD 1 12 #510-1 SPACER 625, L00 OD 1 11 \$510-1 SPACER 625, L00 OD X.625 ID X.62 THE 1 10 \$506 SAFETY ADJUSTABLE HANDLE 1 10 \$505-1 REAR AXLE 1 17 \$2504 CARABINER 1 18 \$502-A T HANDLE WELDMENT 1 19 \$502-A T HANDLE WELDMENT 1 20504 CARABINER 1 1 4 \$502-A T HANDLE WELDMENT 1 4 \$502-A T HANDLE WELDMENT 1 2 \$502-1 REAR XILE 1 1 4 \$502-4 T HANDLE WELDMENT 1 1 4 \$502-5 T HANDLE TUBING 1 1 4 \$500-1				
16 B515-1 REAR WHEEL 2 15 B513 DRIVE SPROCKET, #35 CHAIN 1 14 B512 WEIGHT KIT BLACKET 1 15 US10-5 SPACER 625, 1.00 OD 1 16 B510-1 SPACER 625, 1.00 OD 1 17 US10-5 SPACER 625, 1.00 OD 1 18 B510-1 SPACER 625, 1.00 OD X. 625 ID X. 62 THE 1 10 B506 SAFETY ADJUSTABLE HANDLE 1 10 B506 CARABINER 1 17 2504 CARABINER 1 18 B502-A T HANDLE SUPPORT 1 19 B502-A T HANDLE TUBING 1 18 B502-A T HANDLE TUBING 1 19 B502-4 T HANDLE TUBING 1 11 B502-5 T HANDLE TUBING 1 11 B502-4 T HANDLE TUBING 1 11 B502-5 T HANDLE TUBING 1 11 B502-1	18	6517	CHAIN DRIVE COVER PLATE	
15 B513 DRIVE SPROCKET, #35 CHAIN 1 14 B512 WEIGHT RIT BHACKET 1 13 US10-5 SPACER Z5, L00 OD 1 14 B512 SPACER Z2, L00 OD 1 15 US10-2 SPACER Z2, L00 OD 1 16 ES10-1 SPACER Z2, L00 OD 1 17 ES10-1 SPACER Z2, L00 OD 1 18 ES10-1 SPACER Z2, L00 OD 1 19 ES10-1 SPACER Z2, L00 OD .625 ID X.627 IHE 1 10 ES10-1 SPACER Z2, L00 OD X.625 ID X.627 IHE 1 11 ES10-1 REAR AXLE HANDLE 1 10 ES05-2 REAR AXLE SUPORT 1 11 ES05-1 REAR AXLE SUPPORT 1 1 12 ES03 QUICK RELEASE PIN 1 1 14 US02-4 T HANDLE WELDMENT 1 1 19 US02-4 T HANDLE WELDMENT 1 19	17	2516	SET COLLAR	1
14 US12 WEIGHT RIT BAACRET 1 13 US10-5 SPACER 625, LOG OD 1 12 US10-5 SPACER 625, LOG OD 1 11 US10-1 SPACER 625, LOG OD X.625 ID X.62 THE 1 10 RS06 SAFETY ADJUSTABLE HANDLE 1 10 RS05-1 REAR AXLE 1 17 2504 CARABINER 1 18 RS05-1 REAR AXLE SUPPORT 1 19 RS03-2 REAR AXLE SUPPORT 1 10 RS06 QUKX RELEASE PIN 1 14 US02-4 T HANDLE WELDMENT 1 17 US02-4 T HANDLE WELDMENT 1 18 US02-5 T HANDLE WELDMENT 1 19 US02-1 ORIVE AXLE 1 1	16	8515-1	REAR WHEEL	2
14 US12 WEIGHT RIT DRACKET 1 15 US10-5 SPACER S25, L00 OD 1 12 US10-2 SPACER S25, L00 OD 1 11 US50-1 SPACER S25, L00 OD X.625 ID X.62 THE 1 10 RS06 SAFETY ADJUSTABLE HANDLE 1 11 US505-1 REAR AXLE 1 12 US505-1 REAR AXLE SUPPORT 1 14 US502-4 CARABINER 1 15 US502-A THANDLE WELDMENT 1 14 US502-4 THANDLE WUBMENT 1 15 US502-5 THANDLE WUBMENT 1 16 US500-1 US102 1 16 US00-1 FRAME 1	15	8513	DRIVE SPROCKET, \$55 CHAIN	1
15 US10-5 SPACER 625, 1.00 OD 1 12 US10-2 SPACER 625, 1.00 OD 1 11 RS10-1 SPACER 625, 1.00 OD 1 11 RS10-1 SPACER 625, 1.00 OD 1 10 RS06 SAFETY ADJUSTABLE HANDLE 1 10 RS06 SAFETY ADJUSTABLE HANDLE 1 11 RS10-1 REAR AXLE 1 12 RS05-1 REAR AXLE SUPPORT 1 13 RS02-1 CARABINER 1 14 RS02-4 CARABINER 1 15 RS02-4 T HANDLE WELDMENT 1 14 RS02-4 T HANDLE TUBING 1 17 US02-4 T HANDLE TUBING 1 17 US02-4 T HANDLE TUBING 1 17 US02-4 T HANDLE TUBING 1 18 US02-4 T HANDLE TUBING 1 19 US02-1 DRIVE AXLE 1	14	8512		1
12 US10-2 SPACER 2, 1.00 DD 1 11 R\$10-1 SPACER 625, 1.00 OD × .625 ID × .62 THE 1 10 R\$06 SAFETY ADJUSTABLE HANDLE 1 10 R\$06 SAFETY ADJUSTABLE HANDLE 1 11 R\$06 SAFETY ADJUSTABLE HANDLE 1 12 R\$05-2 REAR AXLE 1 13 R\$205-1 REAR AXLE SUPPORT 1 14 \$2504 CARASINER 1 15 \$503-A THANDLE WELDMENT 1 14 \$502-4 THANDLE WELDMENT 1 15 \$502-5 THANDLE WELDMENT 1 16 \$500-1 DRIVE AALE 1 17 \$500-1 FRAME 1				
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10 RSOG SAFETY ADJUSTABLE HANDLE 1 9 RSOS-2 REAR AXLE 1 8 RSOS-2 REAR AXLE 1 7 2504 CARABINER 1 7 2504 CARABINER 1 6 8503 QUKK RELEASE PIN 1 5 8502-A T HANDLE WELDMENT 1 4 0502-4 T HANDLE TUBING 1 3 0502-5 T HANDLE FIN 1 2 0501-1 DRIVE ARLE 1 1 0500-1 FRAME 1				
9 8505-2 REAR AXLE 1 8 8505-1 REAR AXLE SUPPORT 1 7 2504 CARABINER 1 6 8503 QUKK RELEASE PIN 1 5 8502-A T HANDLE WELDMENT 1 4 8502-4 T HANDLE TUBING 1 3 6502-3 T HANDLE FUN 1 2 8500-1 DRIVE AXLE 1 1 6500-1 FRAME 1				
8 RSD5-1 REAR AXLE SUPPORT 1 7 2504 CARABINER 1 6 8503 QUICK RELEASE PIN 1 7 1 1 1 1 8 503-A T HANDLE WELDMENT 1 4 0502-4 T HANDLE WELDMENT 1 3 0502-5 T HANDLE FIN 1 2 0502-1 DRIVE ABLE 1 1 6500-1 FRAME 1				
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6 8503 QUKK RELEASE PIN 1 5 8502-A T HANDLE WELDMENT 1 4 0502-4 T HANDLE TUBING 1 3 0502-5 T HANDLE FIN 1 2 0502-1 DRIVE ARLE 1 1 8500-1 FRAME 1				
5 BS02-A T HANDLE WELDMENT 1 4 8502-4 T HANDLE TUBING 1 3 8502-3 T HANDLE FUBING 1 4 8502-1 DRIVE ARLE 1 1 8500-1 DRIVE ARLE 1				
4 0502-4 T HANDLE TUBING 1 3 0502-5 T HANDLE FIN 1 2 0501-1 ORIVE ABLE 1 1 0500-1 FRAME 1				
3 8592-5 T HANDLE FIN 1 2 8591-1 DRIVE ARLE 1 1 8500-1 FRAME 1				
Z 8501-1 DRIVE ARLE 1 1 8500-1 FRAME 1	<u> </u>			
1 8500-1 FRAME 1	3	8502-5		1
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ITEM PART NUMBER PART DESCRIPTION QT	1	8500-1	FRAME	
	ITEM	PART NUMBER	PART DESCRIPTION	QTY



TALON 4000S ASSEMBLY

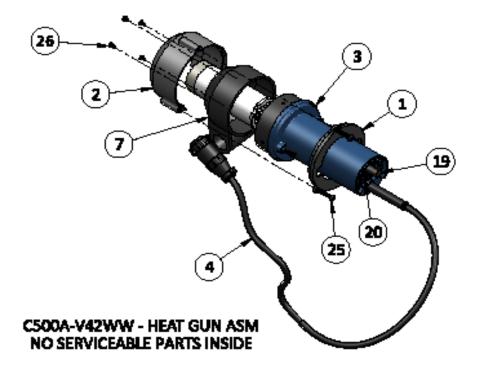


ITEM	PART NAME	PART DESCRIPTION	QTY
1	8590	PINOT COLLAR COVER	1
2	591	PIVOT COLLAR	1
8	8538-N	HANDLE	1
4	8660A	POWER CHORD ASM	1
5	8668-N	OUTER IMPELLER HOUSING	1
6	8664	INNER IMPELLER HOUSING	1
7	8665M	NOSE AND PIVOT BRACKET	1
L.	8666-1	INLET BELL	1
•	8694	FIRST STAGE IMPELLER	1
10	8895	SECOND STAGE IMPELLER	1
11	8700R-1_WITH_INSERTS	EL CONTROL BRIET WITH INSERTS	1
12	6715-11	WAVE SPRING	1
19	\$715-14	BEARING	3
14	6715-14	SHIM. EAGLE 2000	1
19	4715-6N	NEAR END BELL (COMM END)	1
16	8715-9N	FRONT END BELL	1
17	4715BN	COMMUTATOR	1
- 14	\$715N220	ARMATURE ASM - 220V	1
19	\$730H-1	BLK/RED CONTROL KNOB	1
20	C320N	POWER SWITCH, GN/OFF	1
21	C325N1	POTENTIOMETER	1
22	FHSMS_8-82_X38_LB	FHSM5_8-82_x86_LG	2
29	HN_#10-32_X125_THK_ZINC _PLATED	HM_010-32_X125_THK	1
24	INSERT THREADED #8-32 X .185 L8 - MMC 83365A140	TI 48-82 X .185 LB	3
25	PHTM5_#10-24_X_1.00_L8	PHTMS_010-24_X_1.00_L3	3
28	RHMS_R6-31_UNC_2A_X_250_ L8_SLOTTED	RHM5_#8-32_UNC_2A_X_250_L6_SLOTTED	4
27	\$HC5_#8-31_UNF-2A_X36 _L6	SHC5_#8-32_UNF-2A_X_34_L6	3
28	SHCS_M0-32_UNF-2A_X_1.50 _LG_ZINC_PLATED	SHC5_#8-32_UNF-2A_X_1.50_L6	1
29	8715-82	WAVE SPRINE	1
30	RETAINER POWER CHORD - #630-N_ASM	.70 CENTER SPACING	1
21	\$606N-1	HEATER ELEMENT	1



DOCUMENT REVISION B

AVAILABLE NOZZLES FOR C500A-V42WW



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С								21 TALON 4000 SPE			SPEED CONTROL	VNOR			1 C
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		2001					Θ	19 TALON 4000 LAB			MAIN PRODUCT				1
		A Party						18 TALON 4000 CIRI			FR4 DOUBLE SIDI				1
			8	8 8	Ч			17 SWITCH TOGGLE			POWER ON/OFF				1
				6500	6			16 RHMS_#6-32_X_			RHM5_#6-32_X_	38_LG			47
-	~				1 parts			15 PHMS_#8-32_X_			PHMS_#8-32_X_				<u>-</u> 4
	(1)					e		14 M82333 MARTIN			DRIVE MOTOR SP				1
	\sim			3 (13 MB-2502X			DRIVE MOTOR H				1
					e 🖉		~	12 DRAWER_PULL_S	.00 X 1.50 X	.312 DIA			HED. 300 SER		2
			X_{i}			·(\$))	11 CW3001-4			VOLT METER - 30		•		1
							-	1D CONNECTOR 2			POWER SUPPLY C				1
в		(10)						9 CONNECTOR			HEATGUN CHORD				1 E
				1				8 B601N-NCR ASM			DRIVE MOTOR W				1
			/			e .		7 09813-13			TOP COVER				1
			\sim					6 09813-12R			REAR END CAP				1
			(16)	0				5 09813-12F			FRONT END CAP				1
			-			7		4 09813-11T			CHASSIS TOP				1
					-			3 09813-118			BOTTOM PLATE				1
7						∖ (6)		2 09813-10R			RH SIDE PANEL				1
						U		1 09813-10L			LH SIDE PANEL				1
							_	ITEM PART NAME			PART DESCRIPTIO	<u>N</u>			YTC
A							BELENSE Steration Steration	OPPLETARY AND CONFIDENT E INFORMATION CONFIDENT AWING IS THE SOLE REPORE E WINSTON GROUP, LTD. A PRODUCTION IN PART OR A THOUT THE WRITTEN PERMI E WINSTON GROUP, LTD. I LESS DITHERWISE SPECIFIED E IN INCHES FER ANSI/ASME	RTY OF NY 55 A WHOLE 55 CON OF 5 PROH (8 (TEO. 0) MENS (CONS 2 1) 4.5% - (884		PIECE PARTS PIECE PARTS DATE DATE DATE DATE	TITLE EL	か nston Gro ECTRICAL B	lox	4 L
							Ţ			J. BEAN			ENCLOSURI	Ē	
								LERANCES: ACTIONAL: ± 1/32 GULAR: ± 0.5* O FLACE DECIMAL: ± .010 REF PLACE DECIMAL: ± .000 UR PLACE DECIMAL: ± .000) j j6		<u>,</u> ∌-€-1	B B	V42DD-501		τy Β
								D NOT SCALE DRAWING		380 4	FJ IGLE PROJECTION	ND SCALE	WGT:	SHT 1 D	F 2
	8	I	7	-	3	5	4	4	1 3		2	· · · · · · · · · · · · · · · · · · ·	1		